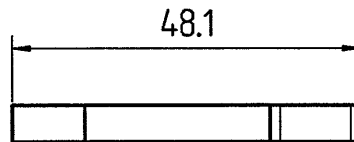
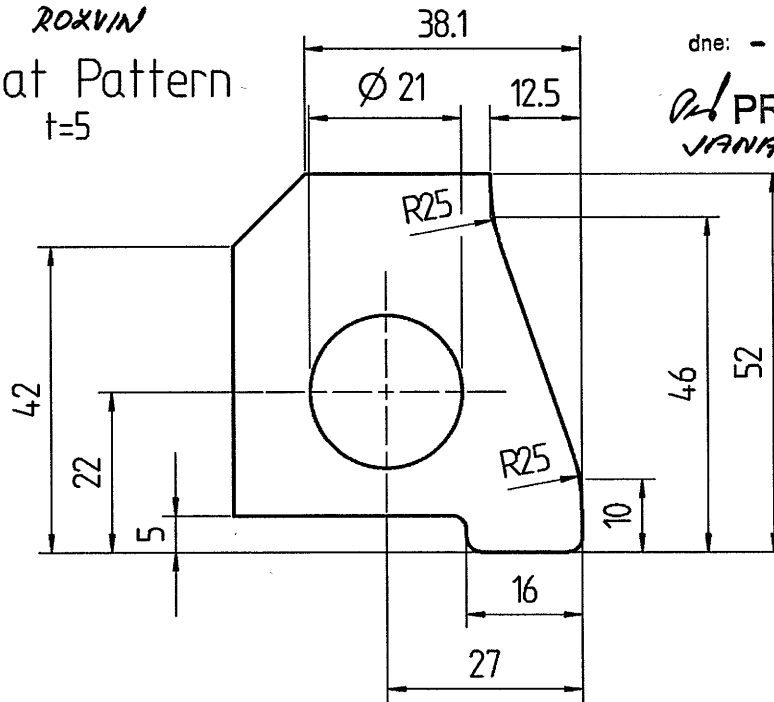


# PŘEKLAD

ROXVIN  
Flat Pattern  
t=5

dne: - 9 -05- 2016

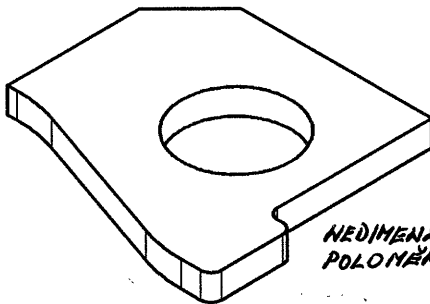
PROVEDLÍ, JANA PROKEŠOVÁ



STAV 300A1:  
ODVAPNĚNÝ  
BEZ OTŘEPŮ  
BEZ HRASTNOSTI

- 9 -05- 2016  
ARCHIV

ZM/15700038  
undimensioned radii R2



NEDIMENKOVANÉ  
POLOMĚRY - R2

outline length WN 10535  
outer VNEJŠÍ 181 mm  
inner VNITŘNÍ 66 mm

Condition at time of delivery	
de-scaled (degree of purity SA 2 1/2 acc. ISO 8501-1)	X
without burrs acc. WN 11310	X
Permissible top-end rounding during flame cutting (also positive bead acc. WN 10572)	~
oil-free / free of grease	X
oiled	~
oiling permissible	~
Indicate the required condition at time of delivery with an X.	

First angle projection	01	T54861			
General tolerance (GT) in mm	Index	alteration	Change no	Fit	Toler.
Size range	Inspection dim.	Material: S235JR			Weight: in kg
≤ 30 > 30 > 120 > 400 > 1000	Auxiliary dim. ( )	Blank no:			0.06
GT fine	Date	Name	Title:		Production
L 0,2 0,5 0,8 2 4	Drawn 08.01.2015	Spletst	joining plate		Scale
≤ 0,1 0,2 0,4 1 2	Checked 08.01.2015	Spletst	roller channel		1:1
Lengths (L) and angle (L/Δ) = ± GT	Auth'd 08.01.2015	S.Bornefeld			Sheet:
Tolerance Symbols ISO 1101	M.check. 09.01.2015	M.Haupt			1
○ roundness = 1/2a-Tol.		UG			of: 1
—□ straightness/flatness = GT					
◎ concentricity/run out = GT					
≡ symmetry = GT					
// parallelism = GT					
⊕ position = GT					
Languages: DE, EN	Confidential document	Repl.	Orig.		
	Refer to protection notice ISO 16016				

Released

1481730/D2D/001/01

A4

55044231704 DE7CA7 2015-08-04T11:49:49 1.000